

## NORMPACK-CERTIFICATE

Registration No: **003 04 100 3137 33** Valid until: 2019-04-25

### Trade name (type and/or art.no):

Trays, bowls, cup, plate, box etc. made from bagasse (white and brown) TID 800775

Type of material: Other material

All layers in the material (start with food contact layer):

Bagasse (sugar cane fibre)

#### Suitable for food type(s)

	0′	1.	02	2.	0:	3.	0-	4.	0	5.	0	3.	0	7.			08.		
	Drinks			, cereal	Chocolate, sugar			getables			Animal products		Milk pr	oducts		Miscell	aneous pr	oducts	
			produc		and products thereof			and products thereof		and egg									
			products	s thereof	the	reot	the	reof											
	01.01	01.03	02.01	02.04	03.01	03.03			05.01		06.01	06.04	07.01	07.03	08.01	08.04	08.07	08.10	08.13
₹Ⅱ	01.02		02.02	02.05	03.02		04.02	04.05	05.02		06.02B	06.05	07.02	07.04	08.02	08.05	08.08	08.11	08.14
2			02.03	02.06			04.03				06.03	06.05**			08.03	08.06	08.09	08.12	08.15

Contact time in foreseeable use											
Time	<15 min	>24h									
Tomp ° C	< 100°	< 40°									

Includes Food Additives (E-no)

If YES, what numbers?

E.no

CAS-no or PM/ref-no for the substances which are subject to restriction in food

n/a

**DESCRIPTION OF FOOD** 

#### Other information as restrictions and specifications

The bagasse products can be used in a microwave oven.

The physical behaviour of the products for different kind of foods can have an impact on the material. Individual testing of each user case might be needed.

#### Tests/Calculations

The Food simulants are: A:10% EtOH-Ethanol, **B**:3% HAc-Acetic acid, **C**:20% EtOH-Ethanol, **D1**:50% EtOH-Ethanol, **D2**:Olive oil, **E**:MPPO

x=Screening, \*Food type 01.04, D2= 95% EtOH, \*\*Whole eggs

DRF: No

Functional barrier	No
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	Overall Migration							
Food simulants:	Α	В	С	D1	D2			
Time								
Temp. ° C								
Time								
Temp. ° C	·	·			·			

Results mg/kg	Method	
Migration test		

	Specific Migration					
Food simulants:	Α	В	С	D1	D2	Е
Time		2 h				0,5 h
Temp. ° C		70				150
Time						
Temp. ° C						

Results mg/kg	<60	Method	Measurement
PAA	<0,01	Metals	<sml< td=""></sml<>
Area.dm <sup>2</sup>	6	Vol.dm <sup>3</sup>	1

Simulants	Wa	ater	He	otan			Saliva	Method	Measurement
Time	2 h		0,5 h					Results	Contact:
Temp. ° C	60		37						
Material/ articles	Extraction test on other materials				☑ Dry food				

PRODUCTION REQUIREMENTS

COMPLETED TESTS

The certificate owner ensures that the production fulfils the requirements of:

-Art 17, L 1935/2004 Traceability

L 2023/2006 about Good Manufacturing Practice

Yes

Declaration of Compliance DoC

No

The above material/article is in compliance with the requirements of the regulations specified in the Normpack Norm (see back page)

#### Certificate owner ensures that:

- there is a clear traceability of the materials/articles covered by this certificate
- no changes is made of the materials/articles which could affect this certificate (§5 Normpack Norm)
- that interacting requirements of the Normpack Norm are fulfilled (§3 Normpack Norm)

5	Certificate owner							
ζ.	Company	Duni AB						
5	Web address (URL)	www.duni.com						
5	Date:	2017-04-14						
	Signature of product responsible:							
	Clarification of signature:	Maria Fredholm						

#### Normpack's secretariat ensures that:

- the above material /product at the time of execution of the certificate is consistent with the requirements in the Normpack Norm - (see back page of the certificate) and that

a complete documentation does exist

Examined by Normpack's secretariat							
Date	2017-04-25						
Stamp and signature	Knishna Salma NORM						
Clarification of							
signature:	Kristina Salmén						

Both signatures are required for the certificate to be valid and link to Normpacks Certificate Catalogue on line

Note that if the material / the articles is subject to subsequent processing, then the certificate is not valid ant it is incumbent on the processor to be responsible that legal requirements are met.



# SWEDISH MATERIAL NORM (THE NORMPACK NORM) FOR MATERIALS AND ARTICLES IN CONTACT WITH FOODSTUFFS

7th update, 2016.

§ 1. Materials and articles in contact with food shall meet the demands of the Swedish Ordinaces SFS 2006:804, SFS 2006:813s and the European Regulations (EC)178/2002, (EC) 2232/96, (EC) 2023/2006 and (EC) 1935/2004 and also the regulation from Swedish National Food Agency on Materials and Articles Intended to come into Contact with Foods (LIVSFS 2011:7), on Nutritional Supplements (LIVSFS 2003:9), on Food Additives (LIVSFS 2003:20, updated by LIVSFS 2004:30), and on Certain Foreign Substances in Food (SLV FS 1993:36 with amendments). With any subsequent reprints and amendments.

The following harmonised European Directives and Regulations in force, specific for materials and products for food contact, are included in the Normpack-Norm:

2005/31 (Ceramics), 2007/42 (Cellophane), 282/2008 (Recycled plastic), 450/2009 (A&I packaging), L 10 /2011 (Plastic) and 321/2011 (Plastic-BPA), L 1282/2011 (Plastic), L 202/2014 (Plastic), L 174/2015 (Plastic), L 1895/2005 (Epoxi), L 1183/2012, L 93/11(N-nitrosamine).

- § 2. For materials not covered in detail in Swedish or European harmonised food legislation one of the following regulations shall be \*The Dutch Packaging and Food-Utensils Regulation (Warenwet ) Holland
- \* Kunststoffe im Lebensmittelverkehr, Empfehlungen des Bundesinstitutes für Risikobewertung (BfR), and Bedarfsgegenständeverordnung published in Bundesgesundheitsblatt, Germany.
- \* Code of Federal Regulations, 21, Food and Drugs, § 174, 175, 176, 177, 178, 180, 181, 182, 184, 186 and 189 (FDA), USA.
- § 3. To prevent incorrect usage of materials and articles in contact with food, supplier and buyer at all manufacturing and handling levels shall confer about the suitability of the product for the intended purpose.
- §4. Control of migration

oil

If there is a limit regulating materials and articles, the following alternative methods are suggested to establish whether the product meets the a) Measurements using fully validated or recommended methods

- b) Mathematical calculations if a) is missing
- § 5. The period of validity of the Normpack-certificate is shown on the certificate.

The validity is provided that no changes are made in the composition of the material or in the requirements of the current legislation and that

www.innventia.com/Normpack www.slv.se www.bfr.zadi.de

ec.europa.eu/food/food/chemicalsafety/foodcontact/spec dirs en.htm www.accessdata.fda.gov/scripts/cdrh/cfdocs/cfcfr/cfrsearch.cfm https://zoek.officielebekendmakingen.nl/stcrt-2014-8531.html

08.15 Spices and seasonings in an oily medium, e.g. pesto and curry paste

# Contact: Kristina.salmen@innventia.com

1	Drinks	6	Animal products and egg
01.01	Non-alc or alc beverages of an alcoholic str < 6% vol	06.01	Fish: /A.Fresh, chilled /B.Preserved fish: I.In oily II. waterbased
	A. Clear beverages, B Opaque	06.02	Crustaceans and molluscs /A.Fresh with shells /B. Shelled
01.02	Alcoholic beverages of an alcoholic strength of 6-20% vol.	06.03	Meat of all zoological species /A.Fresh, chilled, B.Processed.C.Marinated
01.03	Alcoholic beverages of an alcoholic strength >20% vol.	06.04	Preserved meat: /A.In a fatty or oily m /B.In an aqueous m
01.04	Other: undenaturated ethylalcohol	06.05	Whole eggs, egg yolks, egg whites /A.In powder, dried or frozen
2	Cereals, cereal products, pastry, cakes and other bakers' wares		/B.Liquid and cooked
02.01	Starches	7	Milk products
02.02	Cereals, unprocessed, puffed, in flakes	07.01	Milk /A.Milk and milk based beverages /B.Milk powder
02.03	Fine and coarse flour of cereals	07.02	Fermented milk such as yoghurt, buttermilk and the like
02.04	Dry and fresh pasta	07.03	Cream and sour cream
02.05	Pastry, biscuits etc, dry /A.With fatty subst. on surface /B.Other	07.04	Cheese: /A.Whole, with inedible rind /B. without rind or with edible
02.06	Pastry, cakes,etc, fresh: /A.With fatty subst. on surface /B.Other		rind/C. Processed /D.Preserved: I.In an oily m: II.In an aqueous m
3	Chocolate, sugar and products thereof, confectionery products	8	Miscellaneous products
03.01	Chocolate, ch. coated prod, substitutes and prod coated with substi-	08.01	Vinegar
03.02	Confectionery products://A.In solid form /I.With fatty subst. on surf	08.02	Fried or roasted foods: /A.Fried potatoes /B.Of animal origin
	/II.Other //B.In paste form: /I.With fatty subst. on surface /II.Moist	08.03	Preparations for soups, homogen. composite foods, preparations,
03.03	Sugar and sugar products /A.In solid form/ B.Molasses, syrup,		/A.In powder form or dried: I.Of a fatty character: II.Other /B.In other
	honey		forms I.Of a fatty character: II.Other
4	Fruit, vegetables and products thereof	08.04	Sauces: /A.Aqueous /B.Of a fatty character
04.01	Whole fruits, fresh or chilled, unpeeled	08.05	Mustard (except mustard in powder form under 08.14)
04.02	Processed fruit://A.Dried or dehydrated //B. in the form of purée,	08.06	Sandwiches, toasts, pizza etc /A.With a fatty surface /B.Other
	preserves, paste, in its own juice //C. preserved in a liquid medium I	08.07	Icecream
04.03	Nuts /A.Shelled, dried, flaked /B.Shelled, roasted /C.In paste/cream	08.08	Dried food /A.With a fatty surface /B.Other
04.04	Whole vegetables, fresh or chilled, unpeeled	08.09	Frozen or deep-frozen foods
04.05	Processed vegetables: /A. Dried or dehydrated /B. Fresh	08.10	Concentrated extracts of an alcoholic strength >= 6 % vol.
	/C. in the form of purée, paste, in own juice	08.11	Cocoa /A.Cocoa powder /B.Cocoa paste
5	Fats and oils	08.12	Coffee, roasted or unroasted, decaffeinated or soluble, etc
05.01	Animal and vegetable fats and oils, whether natural or treated	08.13	Aromatic herbs and other herbs
05.02	Margarine, butter and fats and oils made from water emulsions in	08.14	Spices and seasonings in the natural state