DECLARATION OF COMPLIANCE

Issuer‘s name, address:	**„AZ-Pack“, UAB** Pramonės pr. 4 K, 51326, Kaunas
Customer name, address:	**Norengros AS**, Pb 6714 Etterstad, 0609 Oslo, Norway
Object of declaration:	**Grill bags**
Item no:	285200
Size:	310x255x55 mm
Thickness:	62 µm
Date:	2026.02.05
This declaration is valid until:	2028.02.05
Raw materials, goods and substances:	For production of grill bag use PET/CPP film.
Marking of packages:	
Purpose adaptation:	Intended to come into contact with food
General characteristics:	Suitable for direct contact with watery, acidic, fatty food products. Can be used for keeping grilled food and touch food all its surface. Can be heated in electric or ventilated ovens or oven microwaves.
Recommendation for end user re-heating food in the bag:	Keep the open pouch in the oven max 100 °C for 10 minutes or in microwave max 600W for 2 minutes.

Packaging suitability description: Grill bags are intended for direct contact with aqueous, acidic, fatty, room and lower temperature foods. May come into contact with food on its entire surface.

Conditions of use:

- The person or company responsible for packing of the product must determine the suitability of the packaging for the type of food/non-food product intended to pack. The following must be taken into account: storage time under normal or appropriate temperature conditions;
- Bags are tested according (EU) No. 10/2011, Table 3 – OM4 conditions.
  High temperature applications for all types of food at temperature up to 100 °C.
- The surface of the packaging in contact with food does not exceed 6 dm^2 / kg of food.

Migration limits

The total level of substances migrating from polymeric materials and articles to food shall not exceed 10 mg / dm^2 or 60 mg/kg.

Overall and specific migration tests were done in accordance with Commission Regulation (EC) No. 10/2011.

CHEMICAL MIGRATION TEST RESULTS:

Overall Migration in material: test report **No. 46871/24/SCZ, 134919/24/SZC**			
Analyzed object	Test		Measurement Unit
	Limit	Result	
Overall migration into 10% ethanol (1h 100°C)	≤ 10,00	< 0,5	mg/dm^2

Overall migration into 3% acetic acid (1h 100°C)	≤ 10,00	< 0,5	mg/dm²
Overall migration into isooctane (1d 60°C)	≤ 10,00	< 0,5	mg/dm²
Overall migration into 95% ethanol (1d 60°C)	≤ 10,00	< 0,5	mg/dm²

Specific Migration in material: test report **No. 46871/24/SCZ**			
Analyzed object (1h 100 ºC)	Test		Measurement unit
	Limit	Result	
Lithium (Li)	≤ 0,6	< 0,003 (0,003 ± 0,001)	mg/kg
Sodium (Na)	≤ 60	< 0,063 (0,063 ± 0,013)	mg/kg
Magnesium (Mg)	≤ 60	< 0,031 (0,031 ± 0,006)	mg/kg
Aluminum (Al)	≤ 1	< 0,031 (0,031 ± 0,006)	mg/kg
Potassium (K)	≤ 60	0,105 ± 0,021	mg/kg
Calcium (Ca)	≤ 60	< 0,031 (0,031 ± 0,006)	mg/kg
Chromium (Cr)	≤ 0,01	< 0,003 (0,003 ± 0,001)	mg/kg
Manganese (Mn)	≤ 0,6	< 0,003 (0,003 ± 0,001)	mg/kg
Iron (Fe)	≤ 48	< 0,003 (0,003 ± 0,001)	mg/kg
Cobalt (Co)	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg
Nickel (Ni)	≤ 0,02	< 0,003 (0,003 ± 0,001)	mg/kg
Copper (Cu)	≤ 5	< 0,003 (0,003 ± 0,001)	mg/kg
Zinc (Zn)	≤ 5	< 0,003 (0,003 ± 0,001)	mg/kg
Arsenic (As)	≤ 0,01	< 0,001 (0,0010 ± 0,0002)	mg/kg
Cadmium (Cd)	≤ 0,002	< 0,001 (0,0010 ± 0,0002)	mg/kg
Antimony (Sb)	≤ 0,04	< 0,003 (0,003 ± 0,001)	mg/kg
Barium (Ba)	≤ 1	< 0,003 (0,003 ± 0,001)	mg/kg
Lanthanum (La)	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg
Europium (Eu)	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg
Gadolinium (Gd)	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg
Terbium (Tb)	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg
Mercury (Hg)	≤ 0,01	< 0,003 (0,003 ± 0,001)	mg/kg
Lead (Pb)	≤ 0,01	< 0,003 (0,003 ± 0,001)	mg/kg
Sum of lanthanide - Eu, Gd, La, Tb	≤ 0,05	< 0,003 (0,003 ± 0,001)	mg/kg

According to the information provided by the raw material suppliers before the date of this declaration of conformity, the raw materials used to manufacture the packaging may include:

- Substances for which a specific migration limit (SML) is established. For these substances the SML will not be exceeded (assuming that 1 kg of food is packaged with 6 dm^2 of film):

Ref. No.	CAS Nr.	SML (mg/kg)
17260	50-00-0	15
19975	108-78-1	2.5
16990	107-21-1	30
24910	100-21-0	7.5
35760	1309-64-4	0.04
24889	-	5

52000	27176-87-0	30
15760	111-46-6	30
19150	121-91-5	5
55910	736150-63-3	60
39815	182121-12-6	0.05
92560	38613-77-3	18
22450, 43330	0009004-70-0	60
80000	0009002-88-4	-
52720	0000112-84-5	60
93760	0000077-90-7	60
34720	0001344-28-1	-
13380, 25600, 94960	0000077-99-6	6
16630	0000101-68-8	1
19150	0000121-91-5	5
13326,15760	0000111-46-6	30
24010	0000075-56-9	1
16990	0000107-21-1	30
24910	0000100-21-0	7.5
23800	0000071-23-8	60
81882	0000067-63-0	60
30140	0000141-78-6	60
16780, 52800	0000064-17-5	60
23650, 23651, 80800	0025322-69-4	60
95855	0007732-18-5	60
25210	0000584-84-9	0.1
25240	0000091-08-7	0.1

Dual use additives (approved as food additives): E222, E330, E470a, E470b, E471, E551.

ORGANOLEPTIC PROPERTIES:

Test report **No. 46871/24/SCZ**		
Analyzed object (1h 100°C, water)	Test	
	Range	Result
Flavour	0-4	2,5 – chemical, plastic
Odour	0-4	2,0 - chemical

The scale used for the odour/flavour assessment:
0 - no noticeable deviation of the odour /flavour,
1 - barely noticeable deviation of the odour /flavour (hard to define yet),
2 - weak deviation of the odour /flavour,
3 - significant deviation of the odour /flavour,
4 - strong deviation of the odour /flavour (this intensity does not determine the probable maximum).

Compliance with regulations:

Based on the 1994 December 20 European Parliament and Council Directive 94/62/EC Regarding packaging waste and corresponding requirements of the assigned harmonized European Union LTS (EN) 13427-13432 standards.

With the amendments and additions to this directive, we confirm that:
1. During the production of the package the minimum sufficient weight and volume of the packages is taken into account as determined. In the standard EN 13428:2006;
2. The supplied package does not contain heavy metals (SM) lead, cadmium, mercury and hexavalent chromium (CR 13695-1) and does not contain toxic and dangerous substances, and if present, the concentration in production has been reduced to the minimum necessary as stipulated in CEN/TR 13695-2:2004.
3. The materials in the supplied package can be used to obtain energy according to the standard EN 13431.
4. The package is labeled in accordance with the procedure established in the Packaging and Packaging Waste Management Rules.

The object of the declaration described meets the requirements of the following documents:

- Lithuanian hygiene Norm HN 16:2011 of 8 May 2011 on materials and articles intended to come into contact with food, special health requirements for safety;
- Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing directives 80/590/EEC and 89/109/EEC;
- Commission Regulation (EC) No 10/2011 amending Directive 2002/72 / EC relating to plastic materials and articles intended to come into contact with foodstuffs (19 October 2009);
- Commission regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food products requirements of Annex IV;
- Commission regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food;
- Commission regulation (EC) No 1895/2005 of 18 November 2005 on the restriction of use of certain epoxy derivatives in materials and articles intended to come into contact with food;
- The packaging conforms to the relevant requirements of Directive 94/62 / EC on packaging and packaging waste and assigned harmonized standards of the European Standard (EN) 13427-13432.
- Law on Packaging and Packaging Waste Management of the Republic of Lithuania, 2001 September 25 No. IX-517 Vilnius.

This declaration of conformity refers only to Grill bags produced by AZ-PACK UAB and does not include any modifications as the result of the further processing of the product.

Kaunas
2026.02.05
Quality specialist

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